



Models for Interoperable Human Robot Collaboration

Georg Weichhart^{*,**,***}; Magnus Åkerman^{***}; Sharath Chandra Akkaladevi^{**}; Matthias Plasch^{**}; Åsa Fast-Berglund^{***}; Andreas Pichler^{**}

* IFAC TC 5.3, International ** PROFACTOR, Austria

*** Department of Industrial and Materials Science, Chalmers University of Technology, Gothenburg, Sweden **** Pro2Future; & Johannes Kepler University Linz

INCOM 2018, Bergamo

FROM RESEARCH TO PRODUCTION

WWW.PROFACTOR.AT



Agenda

Introduction

- Degrees of Human Robot Collaboration
- Representation of Tasks / Processes
- Comparison of Approaches
- Conclusions



- オ Key Drivers in Manufacturing:
 - Efficiency & Effectiveness
 - Quality and Innovation
 - New: Flexibility and Adaptability
 - Human Robot Collaboration
 - ...



Human Robot Collaboration

- synchronization of the worker and robot e.g. through start/stop button
- Human Robot coexistence share a space
- Human Robot assistance client server relationship
- Human robot cooperation sharing a work piece
- Human Robot Collaboration share the same task, taking part in the same process



Enterprise Interoperability

- Enterprise Interoperability Concerns
 - levels of granularity
 - Data, Service, Process, Business
- Enterprise Interoperability Barriers / Problems
 - Organizational, Conceptual / Semantic, Technology
- → Focus here:
 - Production Process
 - Conceptual / Semantic



- Ontology of Enterprise Interoperability (OoEI) OWL Approach for Modelling Systems and EI
- OoEI extended for Complex Adaptive Systems (OoEI^{CAS}) SCALA based implementation using akka Actors
- Subject-oriented Business Process Management (S-BPM) Modelling using Agents/Roles and Communication
- Framework of Interoperability for Human-Centered Manufacturing conceptual framework
- オ KnowRob

Knowledge Representation & OWL & Prolog



- Principle #1 Plural nature of models no such thing as one size fits them all
- Principle #2 Modeling views allow different foci
- Principle #3 Three fundamental flows material, information and control/work
- Principle #4 Concept of modeling levels levels of details



- human-centered manufacturing interoperability framework
 - #1(Plural Nature) Not explicitly
 - #2 (Modeling Views) Yes
 - #3 (3 types of flows) No only information
 - #4 (Modeling level) Not explicitly but recommended



- S-BPM framework and tools
 - #1(Plural Nature) ~ two levels
 - #2 (Modeling Views) Different Roles for Agents
 - #3 (3 types of flows) No only information & control
 - #4 (Modeling level) Only 2 Inter- subject level and subject behavior level



Comparison

- ↗ OoEI^{CAS}
 - #1(Plural Nature) DSL supports encoding of multiple models
 - #2 (Modeling Views) not a graphical approach
 - #3 (3 types of flows) Basic concepts in DSL
 - #4 (Modeling level) DSL Allows this



Comparison

↗ KnowRob

- #1(Plural Nature) Only a single goal
- #2 (Modeling Views) no
- #3 (3 types of flows) yes
- #4 (Modeling level) So far not considered in Ontology but possible



Conclusion

General Considerations

- Future will require complex interaction schemes to be captured
- Currently not everything can be modeled

Next Steps

- Combining automated planning with modelling
- Test environment for modelling human robot collaboration processes



EI2N 2018

- 13th OTM / IFAC / IFIP International Workshop on Enterprise Integration, Interoperability and Networking
- http://otmconferences.org/index.php/workshops/ei2n-2018



- Abstract Submission Deadline: July 3rd
- **Full Paper Submission Deadline: July 10th**



Georg Weichhart

- Senior Scientist & Head of Team Flexible Production Systems PROFACTOR GmbH Im Stadtgut A2 | 4407 Steyr-Gleink | Austria Mob. +43 664 60 885-355 Georg.Weichhart@Profactor.at | www.profactor.at
- Area Manager: Cognitive Robotics and Shopfloors Pro²Future Research Centre <u>Georg.Weichhart@Pro2Future.at</u> www.pro2future.at
- Zecturer

Communications Engineering – Business Informatics Johannes Kepler University Linz <u>Georg.Weichhart@jku.at</u> www.jku.at

Chair

International Federation on Automatic Control (IFAC) Technical Committee Enterprise Integration and Networking <u>tc.ifac-control.org/5/3</u>







